

**IN THE SPECIFICATION**

Please amend the specification by replacing paragraphs [0035], [0036], [0046], [0047], [0049], [0058], [0060], [0072], [0082], [0083], [0097], [0110] and [0119] with replacement paragraphs as follows:

[0035]  $Fa = 4 \cdot a \cdot t / S^2$   $4 \cdot \alpha \cdot t / S^2$ , where

[0036]  $\alpha = \lambda / (\rho \cdot c)$   $\alpha = \lambda / (\rho \cdot c)$  = the thermal diffusivity constant

[0038]  ~~$p = \text{density}$~~   $\rho = \text{density}$

[0046]  $\Delta T = \Delta T_o (1 + 0.15 \cdot Fo^{-0.9})$   $(1 + 0.15 \cdot Fo^{-1.9})$  (1)

[0047]  $\Delta T_o = 2 \cdot E / (\rho \cdot c \cdot S)$   $2 \cdot E / (\rho \cdot c \cdot S)$ , where

[0049]  ~~$p = \text{density}$~~   $\rho = \text{density}$

[0058] where  $t/t_o = Fo$ ,  $t$  being = the duration of the thermal pulse, and  $t_o = S^2 / (4 \cdot a)$   $S^2 / (4 \cdot \alpha)$  being a constant characteristic of

[0060]  $\Delta T / \Delta T_o - 1 = 1/A$  (4)

[0072] From an initial temperature  $T_u$  (Figure 4), we have a surface temperature  $T_u + \Delta T$  on the brake disk immediately after braking. However, the temperature in the disk is evened out quickly to  $T_u + \Delta T_o$ , which represents the temperature at which the cooling process begins. The temperature difference between the brake disk and its environment when cooling begins is therefore  $T_u + \Delta T_o - T_k$ , where  $T_k$  is the temperature of the cooling element. If the time until the next braking is  $t_n$ , we have the temperature  $T_n$  when the next braking begins.

[0082] Calculation of Remaining/Consumed Life: Figure 5 shows a relationship between maximum total temperature and number of braking cycles for wearing-out using log-log scales. The relationship consists of two linear functions [0]  $\underline{Q}$ , P with different slopes. The reason why two curves are used is that the lining on the brake disk is broken down at high temperature and has a tendency to char. This is because, at high temperatures for linings made of paper, a chemical process, carbonization, takes place. The upper curve [0]  $\underline{Q}$ , on the left in the figure, describes the strength in a brake disk, the lining of which has reached such a high temperature that charring has started.

[0083] The slope of the curves and the break-point between the upper curve [0]  $\underline{Q}$  and the lower curve Pare obtained from rig testing. The slope of the left, upper curve [0]  $\underline{Q}$  may, however, be difficult to produce with great accuracy and, in such a case, it can be estimated with, for example, the Arrhenius function.

[0097] D is damage value per unit of time or distance (damage per hour or damage per kilometer), and  $n_1$  and  $n_2$  are the number of braking cycles per temperature level and unit of time or distance.

$$[0110] St = \frac{dT^{\alpha} \cdot E}{(1-\nu)} \frac{dT^{\alpha} \cdot E}{(1-\nu)}$$

[0119] The following background documents are hereby expressly incorporated for purposes of disclosure in the present application, and for reference by concerned persons skilled in the relevant art:

[1] Lauster, E. and Staberoth, U. "Wametechnische Berechnungen bei Lamellenkupplungen" VDI-Z 115 (1973);

[2] Kruger, H. "Das Temperaturverhalten der nassen Lamellenkupplungen" Konstruktion 17 (1963);

[3] Tataiah, K. "An Analysis of Automatic Transmission Clutch-Plate Temperatures" SAE 720287;

[4] Roark, RaymondJ. "Formulas for stress and strain."